

INSTALLATION METHOD FOR POWER STEERING BRACKET

PCE233.1002



NOTE: This kit includes both 7/16" and 3/8" mounting bolts. Check the size of the holes tapped in the head to select the proper size before starting the installation.

NOTE: This bracket set includes two short spacers and two long spacers. Vehicles **without** A/C will need to use both the short and long spacers. Vehicles **with** A/C will only need the two long spacers.

NOTE: This installation manual illustrates the power steering bracket being installed in a non A/C application.

NOTE: Power steering pump is not included.

INSTALLATION

1. Attach the bracket to the driver's side head with the correct two bolts and the proper amount of spacers for your application.

NOTE: The bracket has two upper holes. Vehicles without A/C may use the inner hole to mount the pump closer to the motor.



Figure 1: OEM accessory bolt hole locations.

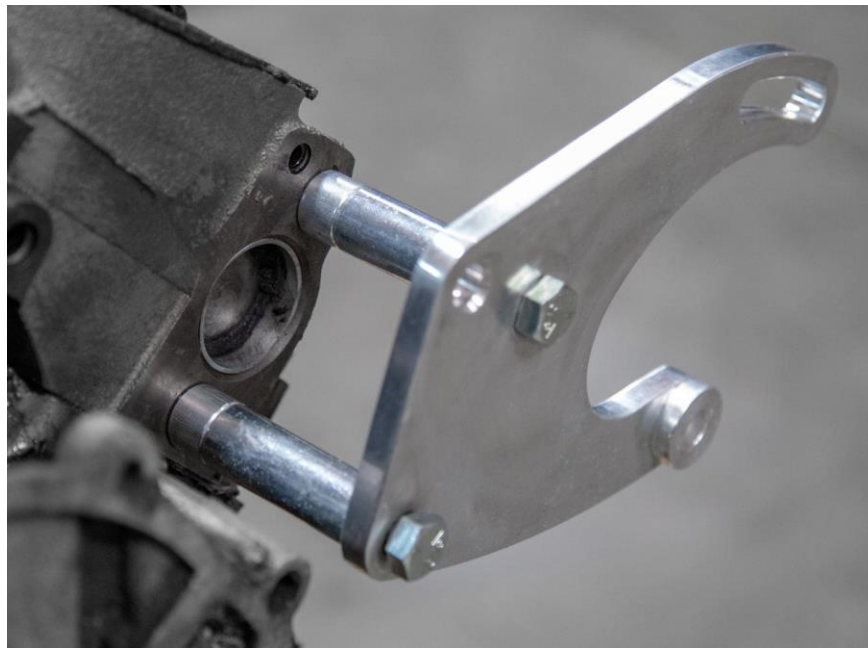


Figure 2: Both short and long spacers being used for an application where the A/C is not going to be used. Also, the inner through hole is used to bring the power steering pump closer to the engine.



Figure 3: Installing the power steering pump to the bracket.

NOTE: Power steering pump not included.